



**Łukasiewicz**  
Poznań  
Institute of  
Technology

**ŁUKASIEWICZ RESEARCH NETWORK –  
POZNAŃ INSTITUTE OF TECHNOLOGY**

Bwarysta Estkowskiego 6, 61-755 Poznań, Poland

**WOOD TECHNOLOGY CENTRE**

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**CERTIFICATE**

No 543-BDF – 2076/2023

**Examination objective:**

Formal, technical and organizational conditions for the production of wood packing material in the company:

**„ZPU S. Pałczyński”**

**Customer:**

**Zakład Produkcyjno – Usługowy  
mgr inż. Stanisław Pałczyński  
PL 09-520 Łąck, Antoninów 33/1**

**Scope of examination:**

- checking of the type and technical condition of drying-kiln,
- checking of applied parameters of heat treatment and methods of recording of heat treatment process,
- random inspection of the quality and moisture content of wood before treatment,
- random inspection of the quality and moisture content of wood after treatment,
- checking of supervision method of the production process,
- checking of handling methods with wastes, defective raw material and products.

**Method of examination:**

Methodology in accordance with the Regulation of the Minister of Agriculture and Rural Development of 25 November 2020 on the requirements to be met by entities authorized to use markings on wooden packaging material, wood or other objects (Journal of Laws of 2020, item 2217)

**References:**

- International Standards for Phytosanitary Measures No. 15 (ISPM 15),
- Regulation (EU) 2016/2031 of the European Parliament and of the Council of 26 October 2016 on protective measures against pests of plants,
- The Act of 13 February 2020 on the protection of plants against pests.

**Decision:**

Formal, technical and organizational conditions of wood heat treatment in the company „ZPU S. Pałczyński” assure that the production of wood products complies with the phytosanitary requirements as specified in the reference documents. Knowledge, equipment and processes guarantee the heat treatment with a minimum temperature of 56 °C for a minimum duration of 30 minutes inside the wood (HT marking of the products is authorised).

**Number in:**

***NATIONAL LIST OF CODES OF THE MANUFACTURERS OF WOOD PACKAGING MATERIAL  
ACCORDING TO THE STANDARD FAO/IPPC/ISPM 15: PL – 14 332***

**Certificate's validity period:**

The certificate expires when the company „ZPU S. Pałczyński” ceases activity or when authorized personnel of the Łukasiewicz – Poznań Institute of Technology – Wood Technology Centre and appropriate Voivodeship Inspectorate of Plant Health and Seed Inspection find essential irregularities regarding compliance with the requirements for heat treatment according to FAO/IPPC/ISPM 15, but not later than 26.05.2024.

**Annex:** Inspection Protocol No. 2076/BDF/2023

Head of  
Phytosanitary Requirements Section

Dominik Starzonek

Director  
Z-ca Dyrektora  
Centrum Technologii Drewna

dr inż. Andrzej Noskowiak

Poznań, 25.05.2023